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D119-646-253
Job Sheet 198762



Part No: D119-646-253

Job Qty: 1 pcs

Part Name: AW119 Heavy-Duty Wearplates, Float Skid Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 16178

Note: DWG REV D IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.12 as per ECN12-644 DD verf:JLM IPP
REV:B 16.03.31 AS PER chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S207771

Part: D119-646-253

Job No: 198762

Serial No/Batch: S207771

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 18/12/17-18/12/18 STC LoA P.

120 QC 4	1 pcs	8/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	DAS
				QC 4 - 68	75
				QC 4 - 72	9-89
				QC 4 - 74	8/23/2019
130 Packaging 3-1 - Stock - B4B	1 pcs	8/26/19	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	75
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	8/23/2019
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	8/26/19	0.00 0.00	DC - 1 - B4B	DAS
140 QC 21 - FG	1 pcs	8/26/19	0.00 0.00	DC - 2 - B4B	77
				QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS
					77
					9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D119-646-253 Location: _____ PPP rev: _____

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP D119-646-253 Location: _____ PPP rev: _____

135 - DC (Document Control) Photocopy bluefile & type labels per PPP D119-646-253 CHG003
140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5146121
D3847-1	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5146121
D3847-11	Wearpad	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146121
D3847-11	Wearpad	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146121
D3849-045	Aft Heavy-Duty Wearplate, Float Skid Compatible	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146121
D3849-047	Fwd Heavy-Duty Wearplate, Float Skid Compatible	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146121
D3904-1	Washer	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5146121
MS21043-3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5146121
NAS1149C0332R	Washer (AN960C10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5146121

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	8	157	0
	AN3C5A	10	749	0
	D3847-1	1	21	0
	D3847-11	1	8	0
	D3849-045	1	3	0
	D3849-047	1	3	0
	D3904-1	16	72	0
	MS21043-3	8	652	0
	NAS1149C0332R	10	3,456	0

Part Specifications

Specifications could not be found.

Plex 8/6/19 11:24 AM Dart.lajeunesse.marie



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislaabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	

Change Record

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Part Number: D119-646-253

Description: TRAINING WEARPLATES, FLOAT SKIDTUBE

[illegible]